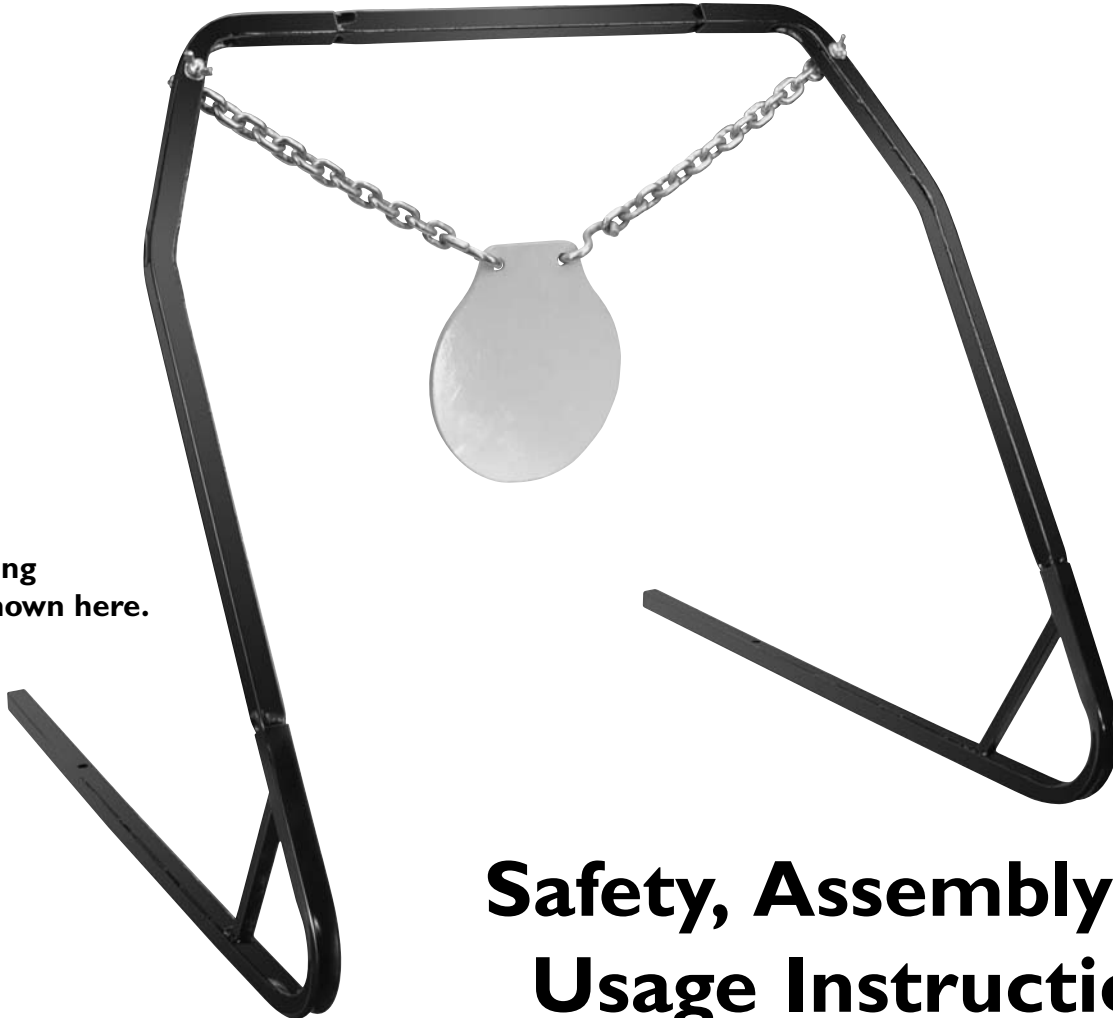


MAGNUM RIFLE GONG



Proper shooting
orientation shown here.

Safety, Assembly and Usage Instructions

STOP!

If you have a problem with this product, **DON'T RETURN IT TO THE STORE WHERE YOU PURCHASED IT.** Contact customer service at...

Battenfeld[™]
Technologies, Inc.

5885 West Van Horn Tavern Road / Columbia, MO 65203
573-445-9200 / Email: sales@battenfeldtechnologies.com
Or visit our website @ www.battenfeldtechnologies.com

NOT WARRANTED AGAINST MISUSE, ABUSE, OR COMMERCIAL USE.

Limited Warranty

Every Caldwell product is warranted to be free of defects in materials and workmanship for a period of one (1) year from the date of original purchase. Caldwell will, at its option, repair or replace without charge, except for transportation costs, parts that fail under normal use and service when operated and maintained in accordance with our Instructions. This warranty does not apply to normal wear or to items whose life is dependent upon their use and care. This warranty is in lieu of all other warranties, expressed or implied and releases Caldwell, its affiliates, and its vendors from all other obligations and liabilities.



WARNING IMPORTANT SAFETY INFORMATION

- Read these instructions in their entirety before using this product. Failure to follow these safety warnings and instructions could result in serious bodily injury or even death.

FIREARMS SAFETY: ALWAYS FOLLOW THE FOUR FUNDAMENTAL RULES OF FIREARM SAFETY.

1. Assume every gun is loaded
 2. Never let your muzzle cross anything you are not willing to destroy
 3. Know your target and what's beyond it
 4. Keep your finger off of the trigger until you are on target and ready to fire
- Always wear eye and ear protection when shooting or in the area of shooting.
 - Never allow anyone to go forward of the firing line until shooting ceases and all weapons are made safe.



WARNING

Never shoot at this product from closer than 100yards.

LOCATION FOR SHOOTING YOUR RIFLE GONG:

Be sure you have a safe backstop, such as a hill or berm of soft earth. Be sure the area beyond and beside the target is safe and clear.



WARNING

Do not use rubble or concrete as a backstop or support surface. Bullets can ricochet off of hard surfaces.

Place the gong frame directly onto soft ground. Do not place the gong on concrete, asphalt or solid rock. Do not elevate the product. Always shoot directly at the product (shooter must be perpendicular to the target). **See Photo I.**

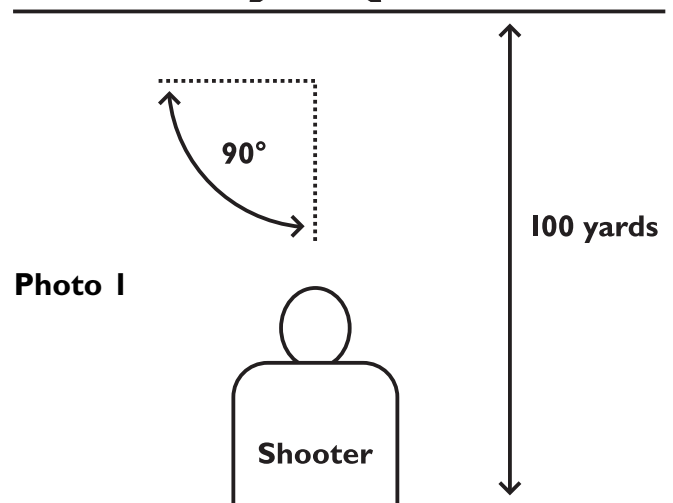
Shooters must keep at least 100 yards back from the gong. Keep all bystanders behind the shooter.

LEAD SAFETY: Your Rifle Gong target and frame can accumulate lead residue from lead ammunition. Always wash your hands with warm soapy water after handling the Rifle Gong and before eating or drinking.

NOTE: This gong target is intended to be used only with the frame and components included.



Magnum Rifle Gong



WARNING

This product is to be used by adults only or under direct adult supervision.

USAGE INSTRUCTIONS:

The Caldwell Magnum Rifle Gong is made of Certified AR550 Through-Hardened Target Steel. This steel is extremely durable and is designed to hold up to years of use.

In order to maximize the life of this product, follow the recommendations below:

- Lead and copper jacketed bullets are recommended. Solid copper or non-expanding bullets will accelerate wear on the Rifle Gong. (No Armor Piercing or Incendiary bullets should be used)
- The maximum IMPACT velocity of the bullet should be below 3000 feet per second.
- Maximum IMPACT energy of the bullet should be below 3500 lb-ft. (This target is NOT rated for .50BMG)

NOTE: Impact velocity and energy can either be obtained from the ammunition manufacturer or calculated using one of the many ballistics calculators available on the internet.

- The Gong Frame, Chains and S-Hooks are not intended to withstand direct bullet impact.
- If the surface of the Rifle Gong becomes damaged, it can be turned around to provide a longer life.
- Repainting the Rifle Gong after shooting is not necessary but can be done to resist corrosion. The gong can also be painted different colors to provide maximum contrast against a crosshair or open sights.

ASSEMBLY INSTRUCTIONS:

Thank you for purchasing a Caldwell Magnum Rifle Gong. Assembly of this product is very easy and requires no tools. Please take a moment to locate all of the parts shown in the photo below. **See Photo 2.**

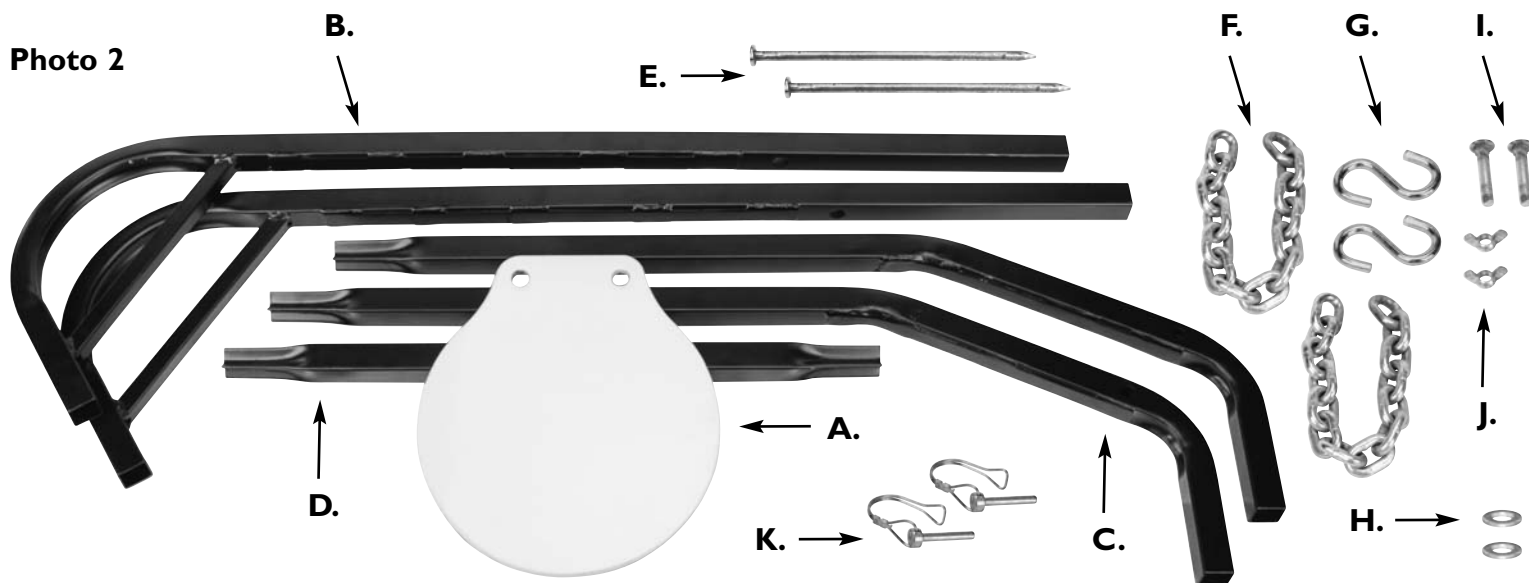


Photo	Qty.	Description
A.	1	Rifle Gong Target Plate (1012685)
B.	2	Gong Frame Leg (1012210)
C.	2	Gong Frame Upright (1012211)
D.	1	Gong Frame Cross Bar (1012212)
E.	2	Gong Stake (1016754)

Hardware Pack (1011293) Contains:

Photo	Qty.	Description
F.	2	8mm Grade 70 Chain
G.	2	10mm Hardened S-Hook
H.	2	12mm Flat Washer
I.	2	M12 Carriage Bolt
J.	2	M12 Wing Nut
K.	2	Retaining Pins

Assembly Steps:

1. Assemble the Frame Legs and Frame Uprights as shown. Then lock parts together by inserting the retaining pin through the aligned holes in the Frame Leg and Frame Upright, then capturing the pin with the folded over clip to prevent the pin from coming out. **(See Photos 3A & 3B)**
2. Connect the two Leg/Upright assemblies with the Frame Cross Bar as shown. **(See Photo 4)**
3. Install the Carriage Bolt into the first link of the Chain. Then pass the bolt through the backside of the Frame Upright as shown. **(See Photo 5)**
4. Place the washer on the front side of the Frame Upright and tighten the Wing Nut.
5. Pass the S-Hooks through the opposite end of the chain and then connect the Target Plate to the S-Hooks as shown. **(See Photo 6)**
6. The gong is now fully assembled. The gong should always be oriented with the curved portion of the legs facing the shooter as shown. **(See Photo on Front Cover)**

NOTE: In some situations the gong might slide or tip when shot. If this occurs, use the included Stakes to anchor the frame to the ground. Stake holes are pre-drilled into the Frame Legs for this purpose.

